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## PATENT ABSTRACTS OF JAPAN

(11)Publication number : 2002-203321

(43)Date of publication of application : 19.07.2002

(51)Int.Cl.

G11B 7/0045

G11B 7/085

G11B 7/24

G11B 7/26

(21)Application number : 2001-333408

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(22)Date of filing : 30.10.2001

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(30)Priority

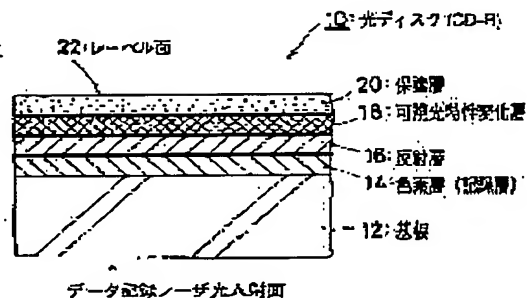
Priority number : 2000330359

Priority date : 30.10.2000

Priority country : JP

**(54) IMAGE FORMING METHOD ON LABEL SURFACE OF OPTICAL DISK, OPTICAL DISK DEVICE AND OPTICAL DISK**

(57)Abstract:

**PROBLEM TO BE SOLVED:** To form an image on a label surface of an optical disk utilizing a laser beam of an optical disk device.**SOLUTION:** A visible light characteristics variation layer consisting of a photosensitive material, a thermosensitive material or the like is formed at the part which can be viewed from the side of the label surface of the optical disk. The optical disk is set to a turntable of the optical disk device turning the label surface downward. The optical disk and an optical pickup are relatively moved along the surface of the optical disk. The power of the laser beam emitted from the optical pickup synchronizing with the relative movement is modulated corresponding to image data of a character, picture and the like to be image-formed to irradiate the visible light characteristics variation layer with the laser beam. The visible light characteristics of the visible light characteristics change layer is varied by the laser beam irradiation to form the corresponding image on the label surface.**LEGAL STATUS**

[Date of request for examination]

15.11.2002

[Date of sending the examiner's decision of rejection]

[Kind of final disposal of application other than the examiner's decision of rejection or application converted registration]